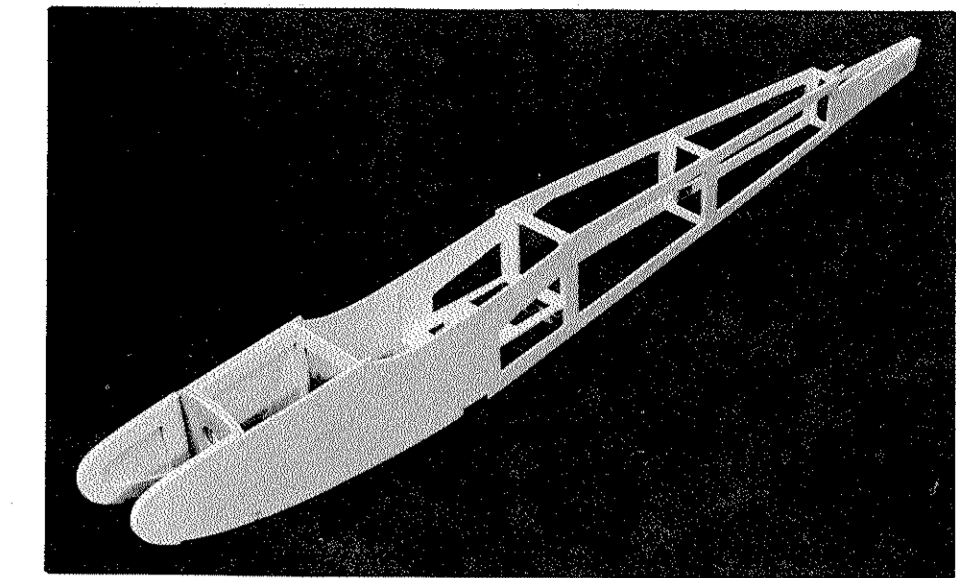
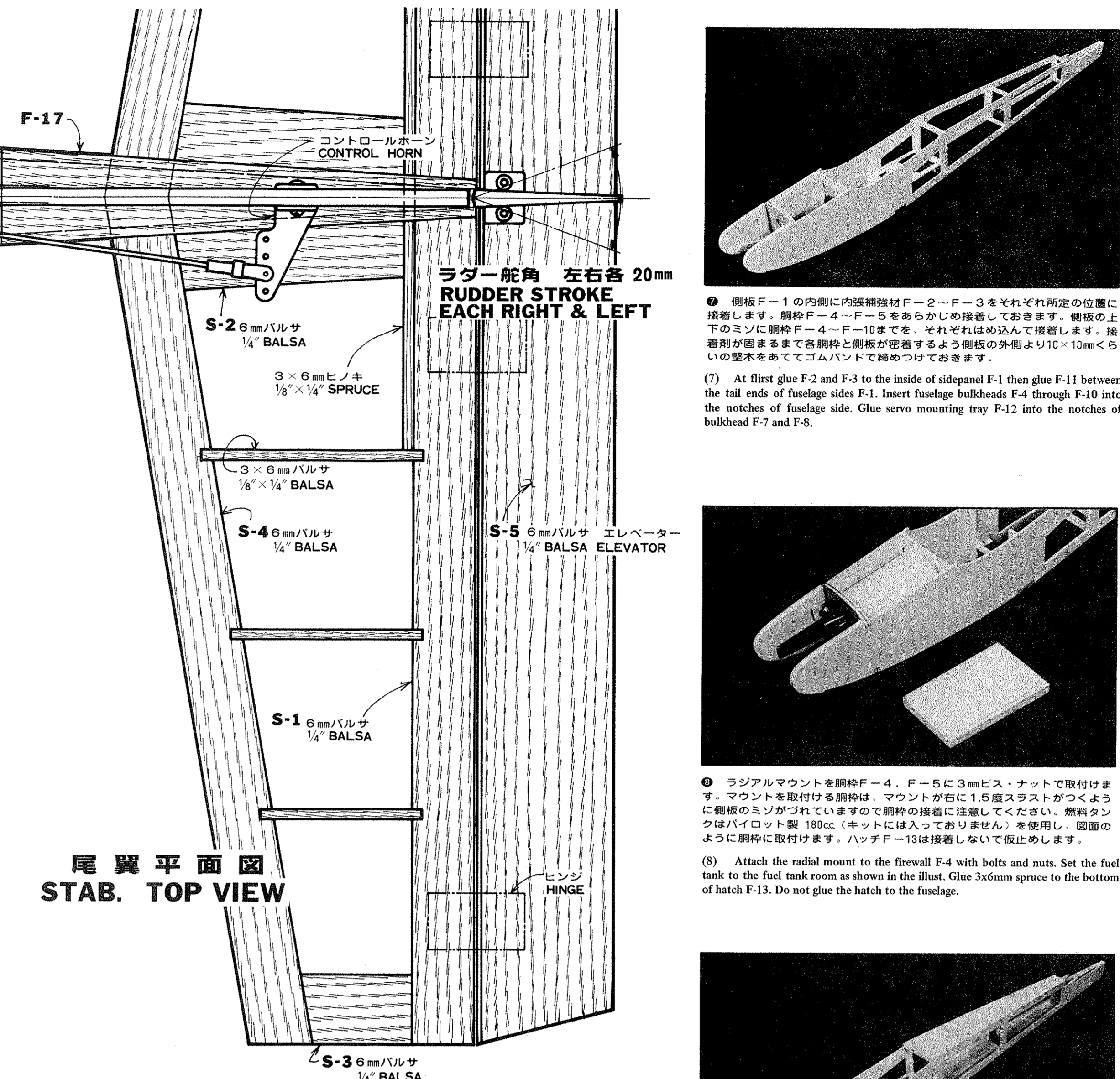
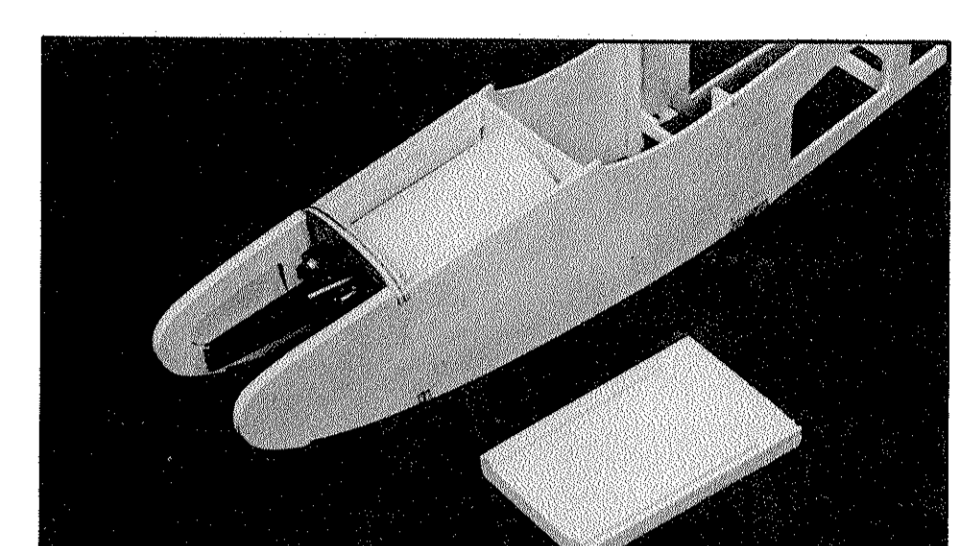


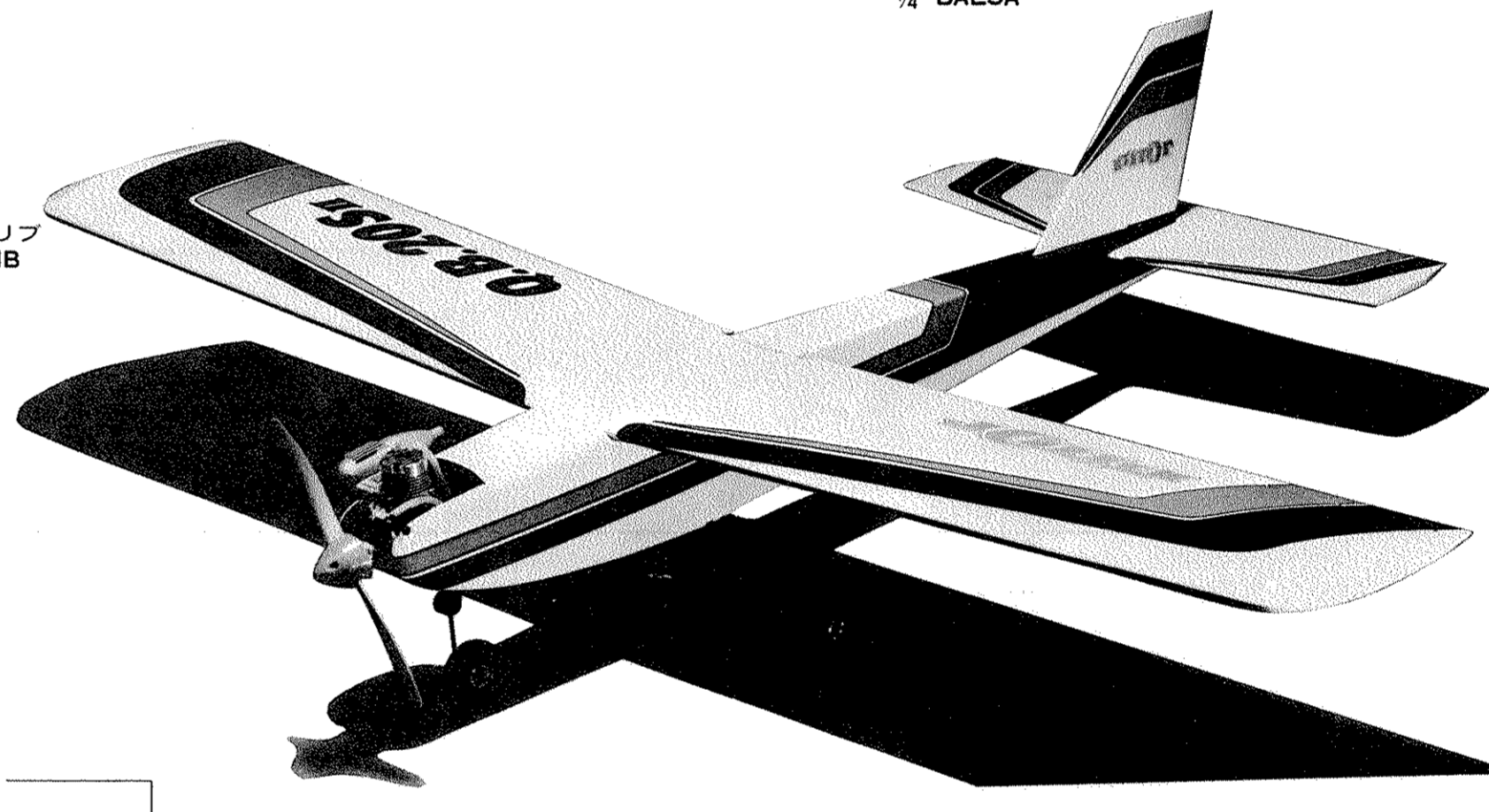
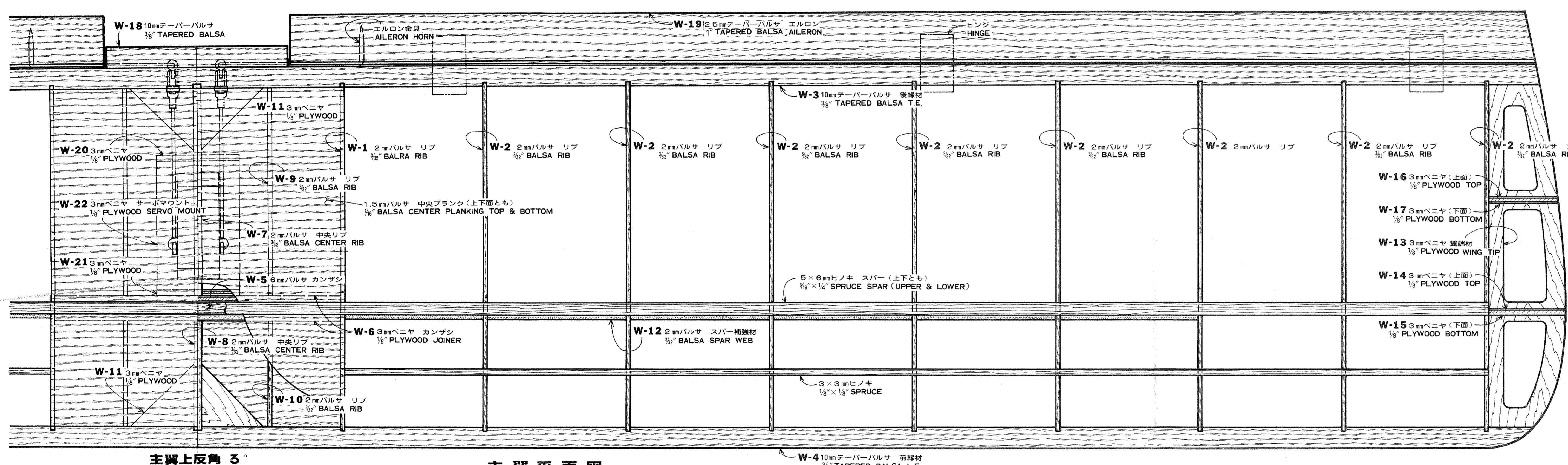
- (1) 主翼リブW-1とW-2を接着材W-3と前縁材W-4の裏にはめ込んで接着します。リブの上下の裏には、3×6mmヒノキ・スパーをはめ込んでください。こうして主翼の強度を確保してください。前後から見て、組立ててしまわないようご注意ください。主翼の組立ては必ず主翼の上でなければなりません。ご注意ください。
- (2) Join the ribs W-1 and W-2 into the notches in trailing edge W-3 and leading edge W-4. Place 3x6mm spruce spar into the notches in the ribs.
- (3) Insert and glue the center ribs W-7 through W-10 to the center wing. Reinforce the center rib with W-11. Glue spar webbing W-12 notches of ribs W-1 and W-2.
- (4) Glue wing tip W-13 to last rib and add tip braces W-14 through W-17.
- (5) Flatten top and bottom of center wing with 1.5mm balsa sheets. Glue aileron servo mount W-20 through W-22 to the bottom of center wing.
- (6) Attach the aileron horn to the aileron W-19 and then attach the aileron to the trailing edge with hinges (hinges are not included in the kit). Glue W-18 to the center of trailing edge (follow the slots for aileron horn before gluing). Well sand entire wing smooth for covering.



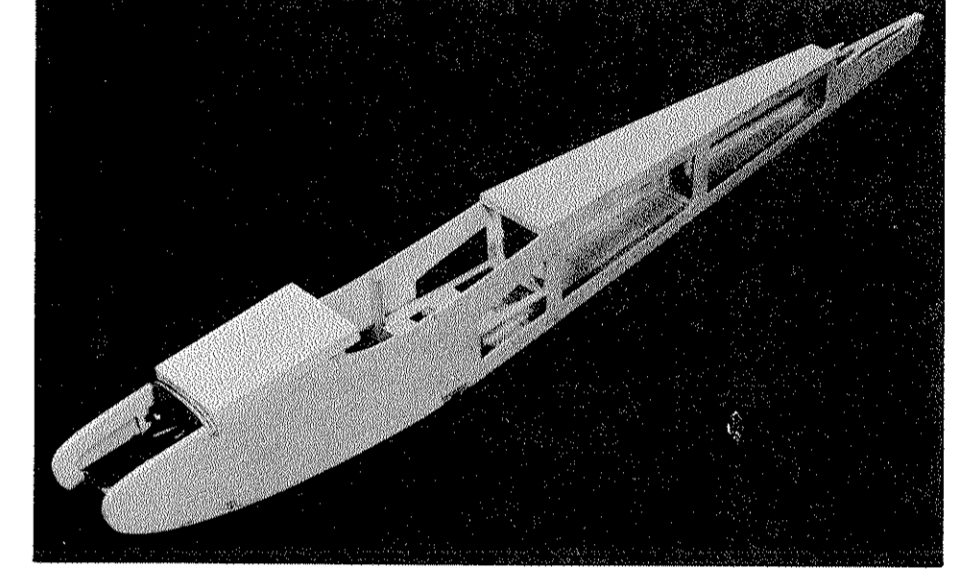
(7) At flint glue F-2 and F-3 to the inside of sideland F-1 then glue F-11 between the tail ends of fuselage sides F-4. Insert fuselage bulkheads F-4 through F-10 into the notches of fuselage side. Glue servo mounting tray F-12 into the notches of bulkhead F-7 and F-8.



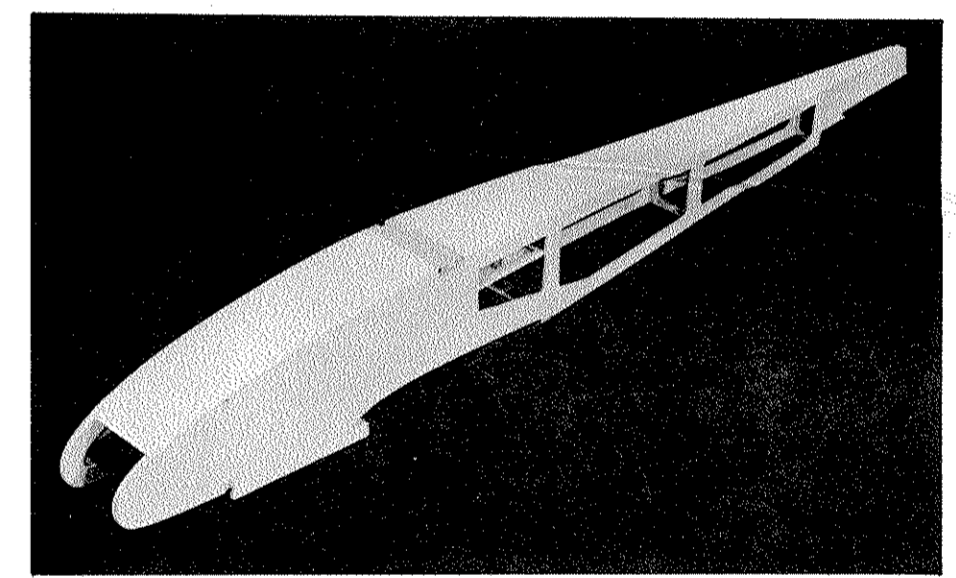
(8) Attach the radial mount to the firewall F-4 with bolts and nuts. Set the fuel tank to the fuel tank room as shown in the insert. Glue 3x6mm spruce to the bottom of hatch F-13. Do not glue the hatch to the fuselage.



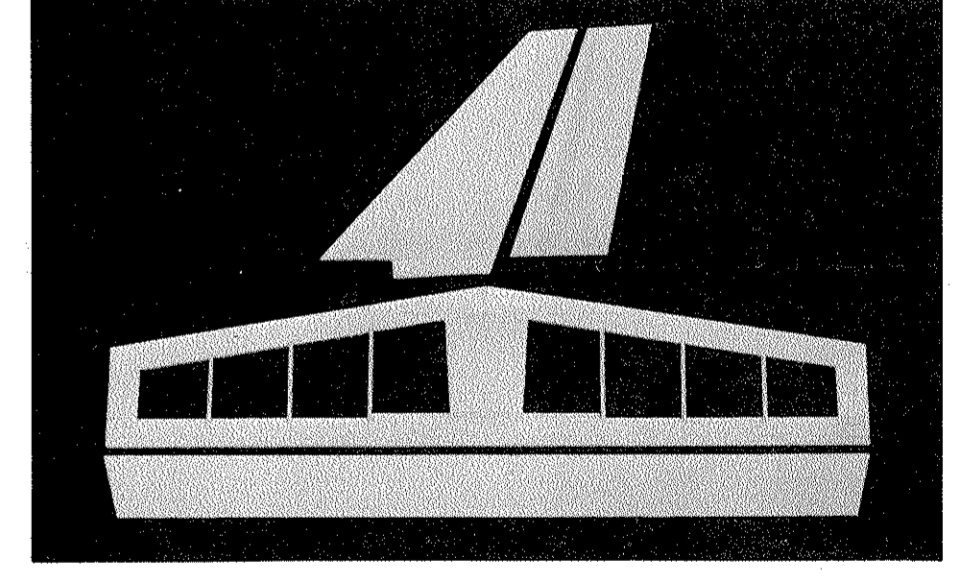
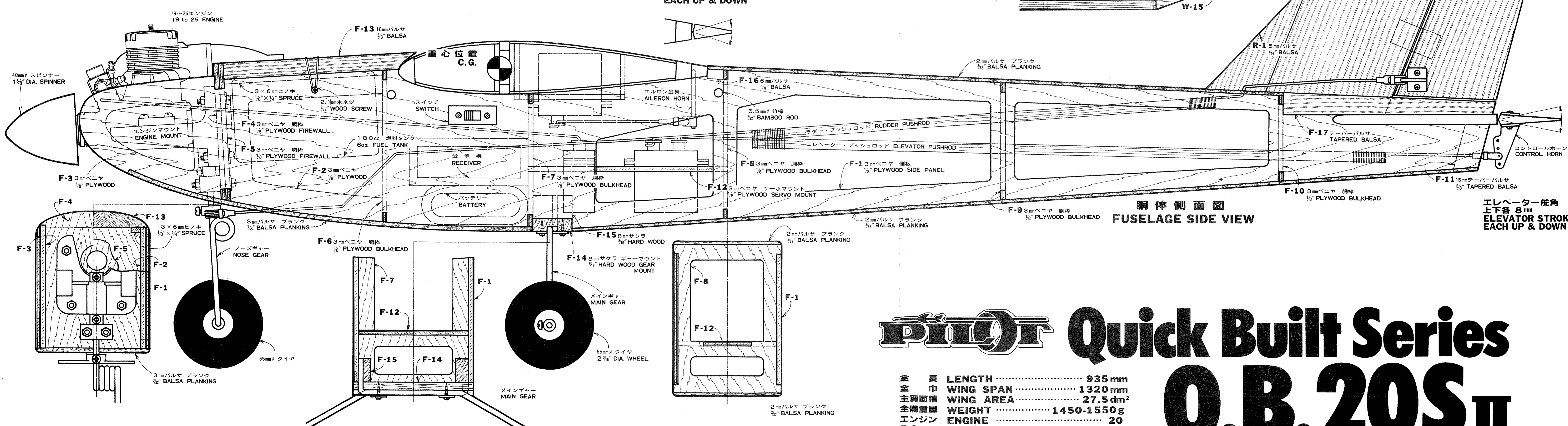
DESIGNED BY *Y. Matsumoto*
設計 松本 保男



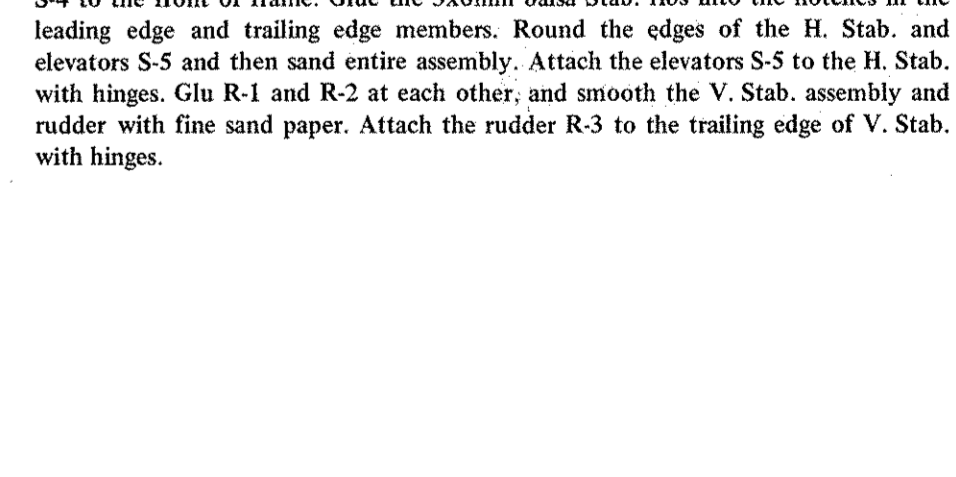
(9) Glue F-16 to the front of bulkhead F-8. Flank top of rear fuselage with 2mm balsa sheets.



(10) Glue main gear mount F-14 and F-15 to the notches of side panel F-1. Planed bottom of fuselage with 2mm and 3mm balsa sheets as shown in plan.



(11) Glue 3x6mm spruce, S-2 and both S-3 to the S-1 as shown. Glue leading edge S-4 to the front of frame. Glue the 3x6mm balsa S-5 ribs into the notches in the leading edge and trailing edge members. Round the edges of the H. Stab. and elevator S-5 and then sand entire assembly. Attach the elevator S-5 to the H. Stab. with hinges. Glue R-1 and R-2 at each other, and smooth the V. Stab. assembly and rudder with fine sand paper. Attach the rudder R-3 to the trailing edge of V. Stab. with hinges.



(12) Glue the completed H. Stab. and the V. Stab. to the tail of fuselage with epoxy. Glue F-17 to the front of V. Stab. Use extreme care in attaching the stabilizers. Fully round entire of the fuselage corners with knife and sand paper.

PILOT Quick Built Series Q.B.20S II

By OK MODEL CO., LTD.

全長	LENGTH	935 mm
全幅	WING SPAN	1320 mm
主翼面積	WING AREA	27.5 dm ²
全機重	WEIGHT	1450-1550 g
エンジン	ENGINE	20
RCメカ	RADIO	3-4 ch

クイック・ビルト・シリーズ